

## Alloy 602 CA

Chemical Composition	Cr	Ni	Mo	Cu	Cg + Ta	Al	Ti	C	Fe	Y	Mn	Si	P	S	Zr			
% Values (minimum)	24.0	-				1.80	0.10	0.15		0.05	-	-			0.01			
% Values (Maximum)	26.0	bal				2.40	0.20	0.25		0.12	0.15	0.50			0.10			

### APPLICATIONS

Rotary kiln and shaft  
Furnace rollers / Oven Parts  
Nozzles  
Pipe supports  
Components in the exhaust gas purifying catalyst of automobiles  
Reformers in the chemical and petrochemical industry  
Hydrogen production  
Heater plugs

### DESCRIPTION

2.4633 is a high carbon chromium-iron-nickel alloy which also contains additives of microalloy elements titanium, zirconium and aluminum, and yttrium. Alloy 602CA is characterized by excellent high temperature creep properties, excellent fatigue resistance in the HCF and LCF mode and extraordinary oxidation resistance at high temperatures and under cyclic conditions.

### CORROSION RESISTANCE

This alloy is characterized by excellent high-temperature creep properties; and Exceptional resistance to oxidation at higher temperatures, even under cyclic conditions. It also possesses very good high temperature corrosion resistance to carburizing and oxidizing/chlorinating media as well as under metal dusting conditions.